



Product Approval
USER: Public User

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OFFICE OF THE
SECRETARY

FL #

FL29676-R2

WINDOW MARK L

Application Type

Revision

Code Version

2023

Application Status

Approved

Comments

Archived

☐

Product Manufacturer

Mr-Glass Doors & Windows Manufacturing, LLC

Address/Phone/Email

8051 NW 79th Place
Medley, FL 33166
(305) 470-8284
ulises@mrglasswindows.com

Authorized Signature

Ulises Senaris
ulises@mrglasswindows.com

Technical Representative

Augusto Arias

Address/Phone/Email

8120 NW 84th St
Medley, FL 33166
(305) 470-8284
aarias@mrglasswindows.com

Quality Assurance Representative

Address/Phone/Email

Category

Windows

Subcategory

Casement

Compliance Method

Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer

☐ Evaluation Report - Hardcopy Received

Florida Engineer or Architect Name who developed the Evaluation Report

Jalal Farooq

Florida License

PE-81223

Quality Assurance Entity

Keystone Certifications, Inc.

Quality Assurance Contract Expiration Date

04/30/2035

Validated By

Abel Carrasco, PE

☒ Validation Checklist - Hardcopy Received

Certificate of Independence

[FL29676_R2_COI_SS - Certificate of Independence 2023.pdf](#)

Referenced Standard and Year (of Standard)

Standard

Year

ASTM E1886

2013

ASTM E1996

2014

TAS 201

1994

TAS 202

1994

TAS 203

1994

Sections from the Code

Product Approval Method

Method 1 Option D

Date Submitted

07/21/2023

Date Validated

07/29/2023

Date Pending FBC Approval

07/31/2023

Date Approved

10/17/2023

Summary of Products

FL #	Model, Number or Name	Description
29676.1	Series 600 Aluminum Casement Window	Large missile impact resistant aluminum outswing casement window.
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: +80/-100 Other: See installation drawing 19-28F for span vs. load combination and installation details.		Installation Instructions FL29676_R2_II_SS - 600 Casement WDW (LMI) DWG 19-28F 2023.1.pdf Verified By: Jalal Farooq PE 81223 Created by Independent Third Party: Yes Evaluation Reports FL29676_R2_AE_SS - 600 CASEMENT - LMI PAE 2023.pdf Created by Independent Third Party: Yes

[Back](#)

[Next](#)

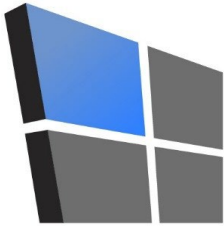
[Contact Us](#) :: 2601 Blair Stone Road, Tallahassee FL 32399 Phone: 850-487-1824

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Product Approval Accepts:





AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

PRODUCT APPROVAL EVALUATION RULE CHAPTER #61G20-3 • METHOD 1 OPTION D

FL 29676

Date: 07/20/2023

Detailed Product Description:

Manufacturer: MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC

Manufacturer Address: 8051 N.W. 79TH PLACE, MEDLEY, FL 33166

Model Name: SERIES 600 ALUMINUM CASEMENT WINDOW

Maximum Load: +80 PSF, -100 PSF (Large Missile Impact)

Installation Drawings # 19-28F

This product complies with the High Velocity Hurricane Zone (HVHZ) testing requirements.

For maximum sizes, combination of span vs loads and anchor type refer to installation drawings.

Comparative analysis used ☒ Yes ☐ No

Mandatory Tests (Tested in accordance with AAMA 101/I.S.2/NAFS/TAS-202)

Test	Description	Test Location	Test Report Date	Test Report #	Test Sealed By
ASTM E283	Air Infiltration Leakage	Hurricane Engineering & Testing Inc.	3/19/2019 3/19/2019 3/19/2019	HELT-18-6079 HELT-18-6082 HELT-19-7004	Rafael Droz-Seda, PE
ASTM E331 OR ASTM E547 & TAS 202	Water Penetration	Hurricane Engineering & Testing Inc.	3/19/2019 3/19/2019 3/19/2019	HELT-18-6079 HELT-18-6082 HELT-19-7004	Rafael Droz-Seda, PE
ASTM E330 & TAS 202	Uniform Static Air Press.	Hurricane Engineering & Testing Inc.	3/19/2019 3/19/2019 3/19/2019 3/19/2019 3/19/2019	HELT-18-6079 HELT-18-6082 HELT-19-7004 HELT-19-7008 HELT-19-7011	Rafael Droz-Seda, PE
ASTM F588 or AAMA 1302.5	Forced Entry Test	Hurricane Engineering & Testing Inc.	3/19/2019 3/19/2019	HELT-18-6079 HELT-18-6082	Rafael Droz-Seda, PE

Supplemental Tests (Tested in accordance with TAS-201 and TAS-203)

Test	Description	Test Location	Test Report Date	Test Report#	Test Sealed By
FBC 1626.2 (TAS 201 & 203) ASTM E1886/1996 ANSI Z97.1	Large Missile Impact & Cyclic	Hurricane Engineering & Testing Inc.	3/19/2019 3/19/2019 3/19/2019 1/19/2019 3/19/2019 3/19/2019 3/19/2019 3/19/2019 4/29/2020 6/29/2020	HELT-18-6080 HELT-18-6081 HELT-19-7005 HELT-19-7009 HELT-19-7010 HELT-19-7012 HELT-19-7015 HELT-19-7016 HELT-20-8050 HELT-20-8071	Rafael Droz-Seda, PE

Under the limitations of the attached installation drawings, to the best of my knowledge and ability, the above product conforms to the requirements of the 2023 Florida Building Code.

Evaluation Report Engineer:

Jalal Farooq

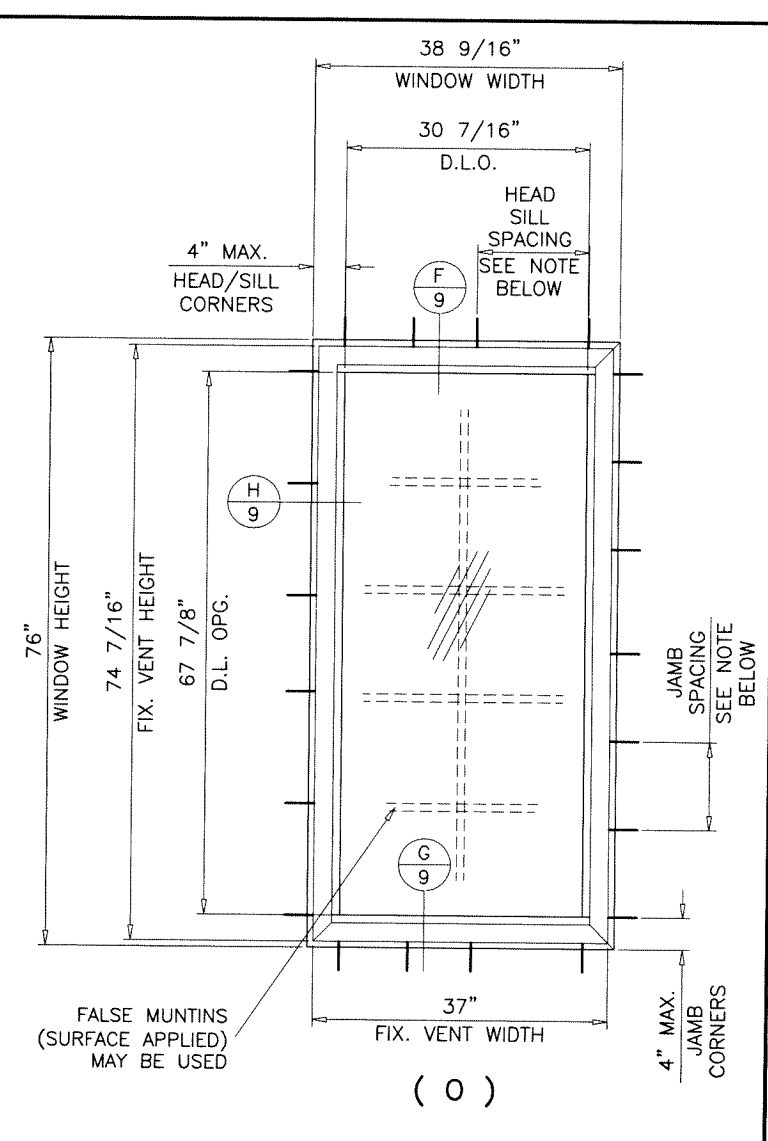
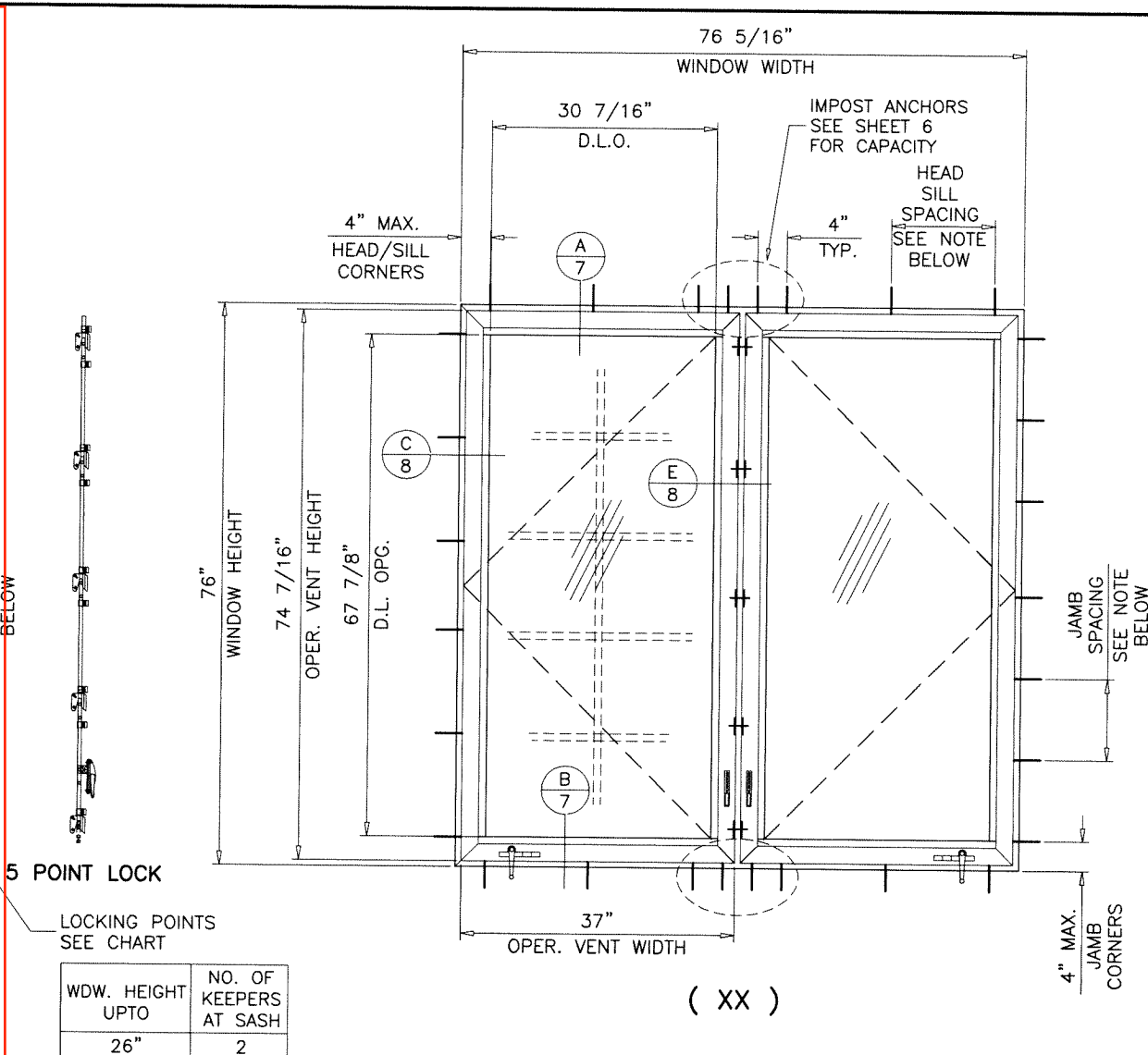
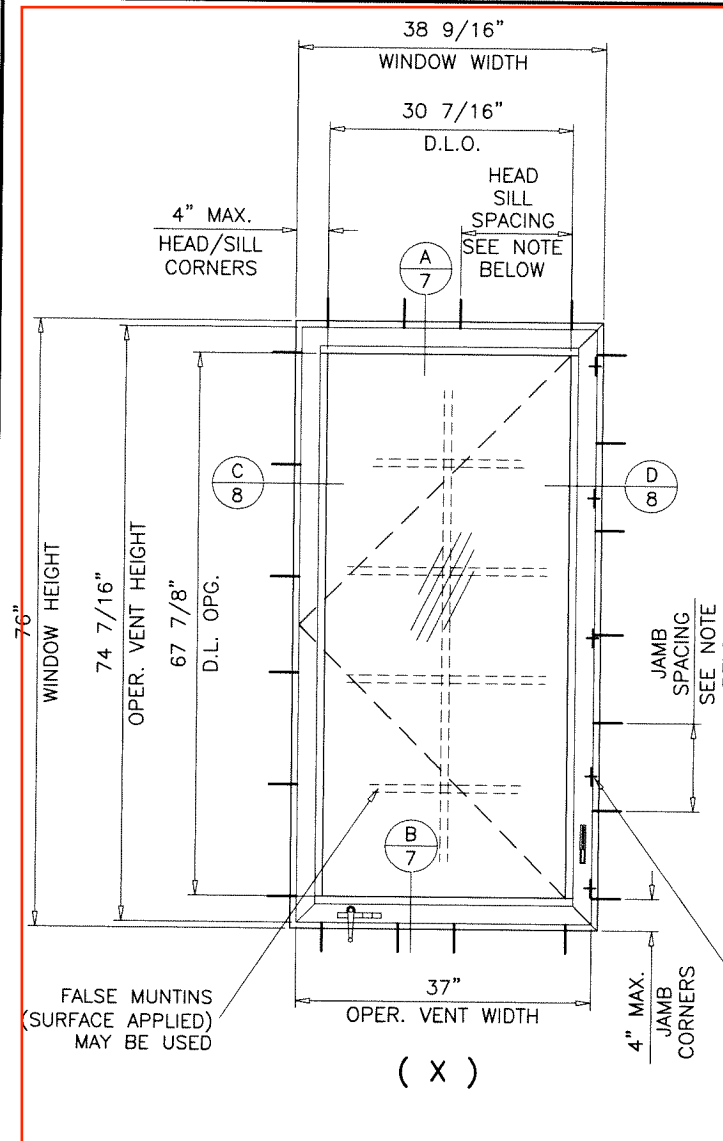
Al-Farooq Corporation

PE # 81223

EB # 3538



Sealed: 7/21/2023



WDW. HEIGHT UPTO	NO. OF KEEPERS AT SASH
26"	2
38-3/8"	3
50-5/8"	4
76"	5

SERIES 600
ALUMINUM CASEMENT WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 6.

APPROVAL APPLIES TO SINGLE, DOUBLE OR TRIPLE WINDOWS IN ANY COMBINATION OF OPERATING OR FIXED UNITS USING INTEGRAL IMPOST IN BETWEEN.

ALSO TOP & BOTTOM COMBINATIONS OF FIXED/OPERATING OR OPERATING/FIXED IN SINGLE, DOUBLE AND TRIPLE UNIT COMBINATIONS USING INTEGRAL IMPOST IN BETWEEN.

ALSO SIDE BY SIDE OR TOP AND BOTTOM COMBINATIONS OF CASMT/CASMT OR CASEMENT WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING FBC APPROVED MULLIONS IN BETWEEN.

LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, I.E. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.

CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

TYPICAL ELEVATIONS

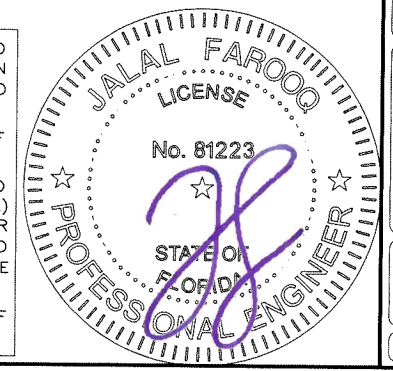
ANCHOR SPACING:
14" O.C. MAX. FOR LOADS UPTO 80 PSF
11" O.C. MAX. FOR LOADS ABOVE 80 PSF

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

FIXED WINDOW (O) COMPLIES WITH REQUIREMENTS OF ANSI Z97.1.

Sealed: 7/26/2023

FL #29676

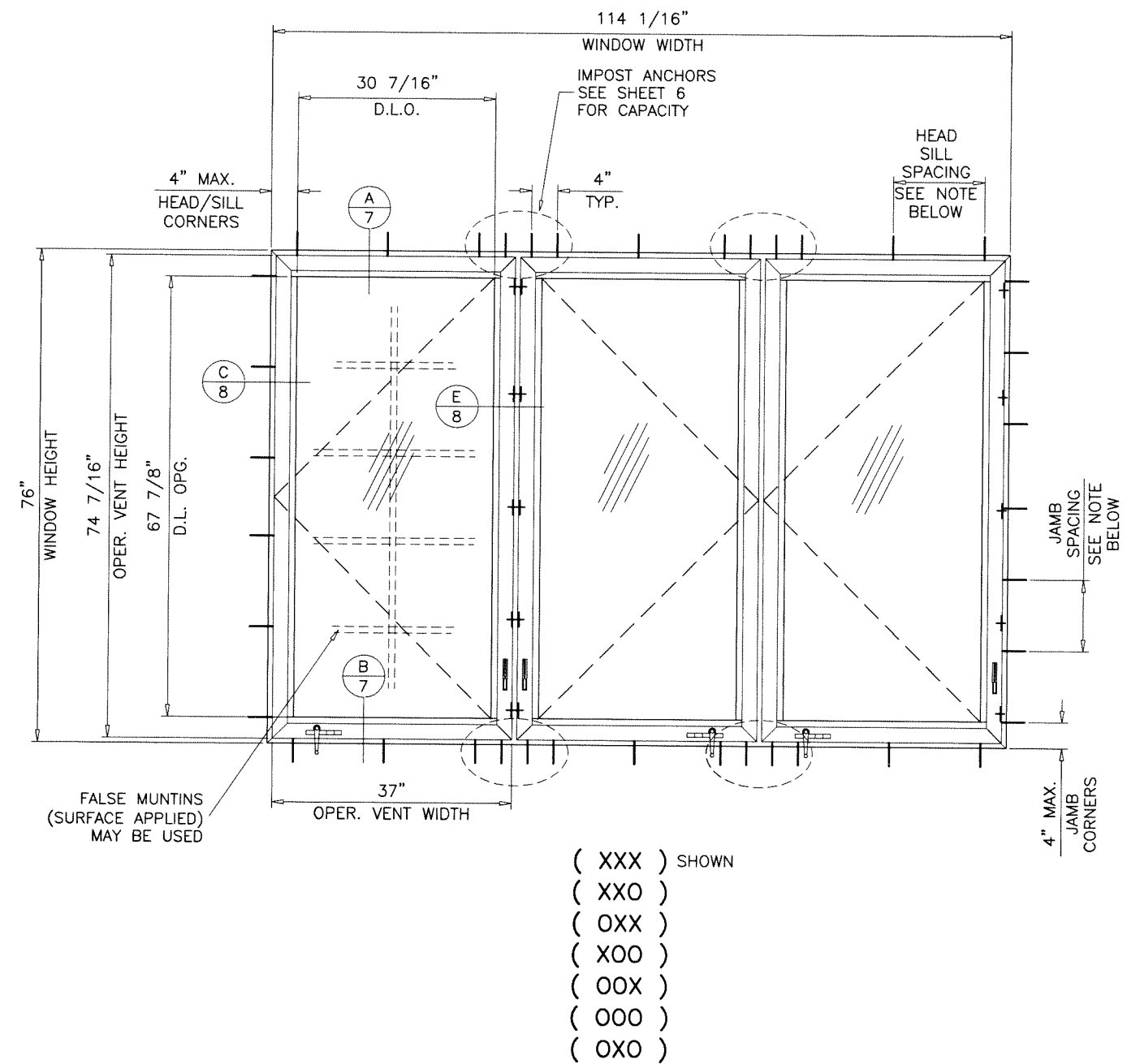
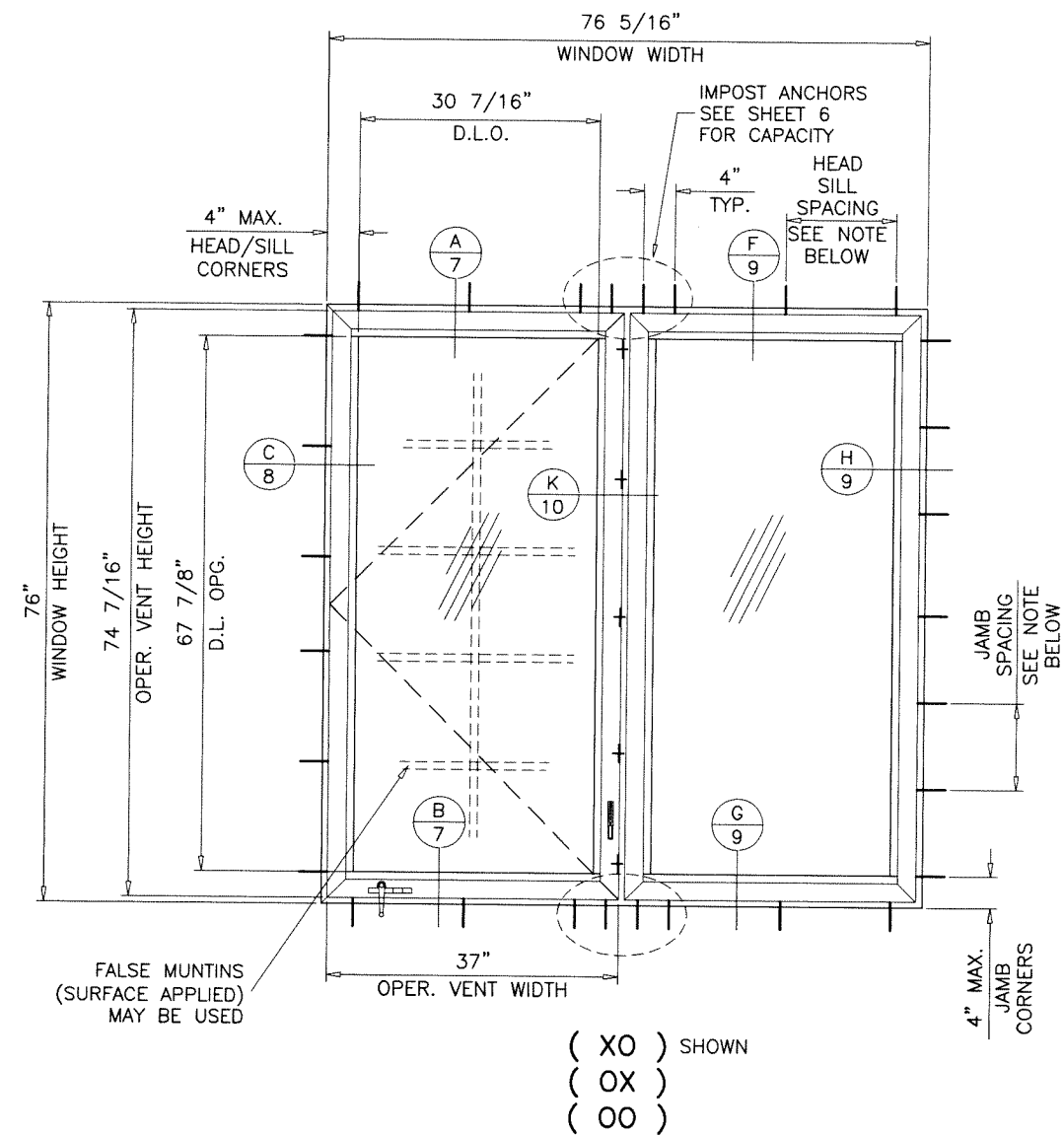


A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP - ANL \ 19-28F - MG

SERIES 600 ALUMINUM CASEMENT WINDOW (L.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

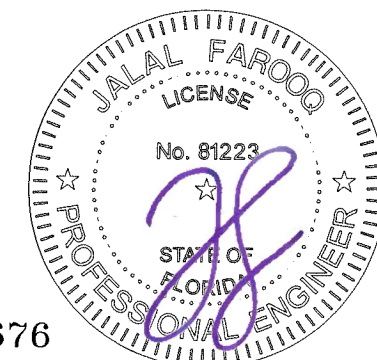
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	B	07.24.20	UPDATED TO 2020 FBC	
	C	07.18.23	UPDATED TO 2023 FBC	
date:	04-15-19			
scale:	1/2"=1'-0"			
dr. by:	TARIQ			
chk. by:				
drawing no.	19-28F			
sheet	1 of 14			



TYPICAL ELEVATIONS

Sealed: 7/26/2023

FL #29676



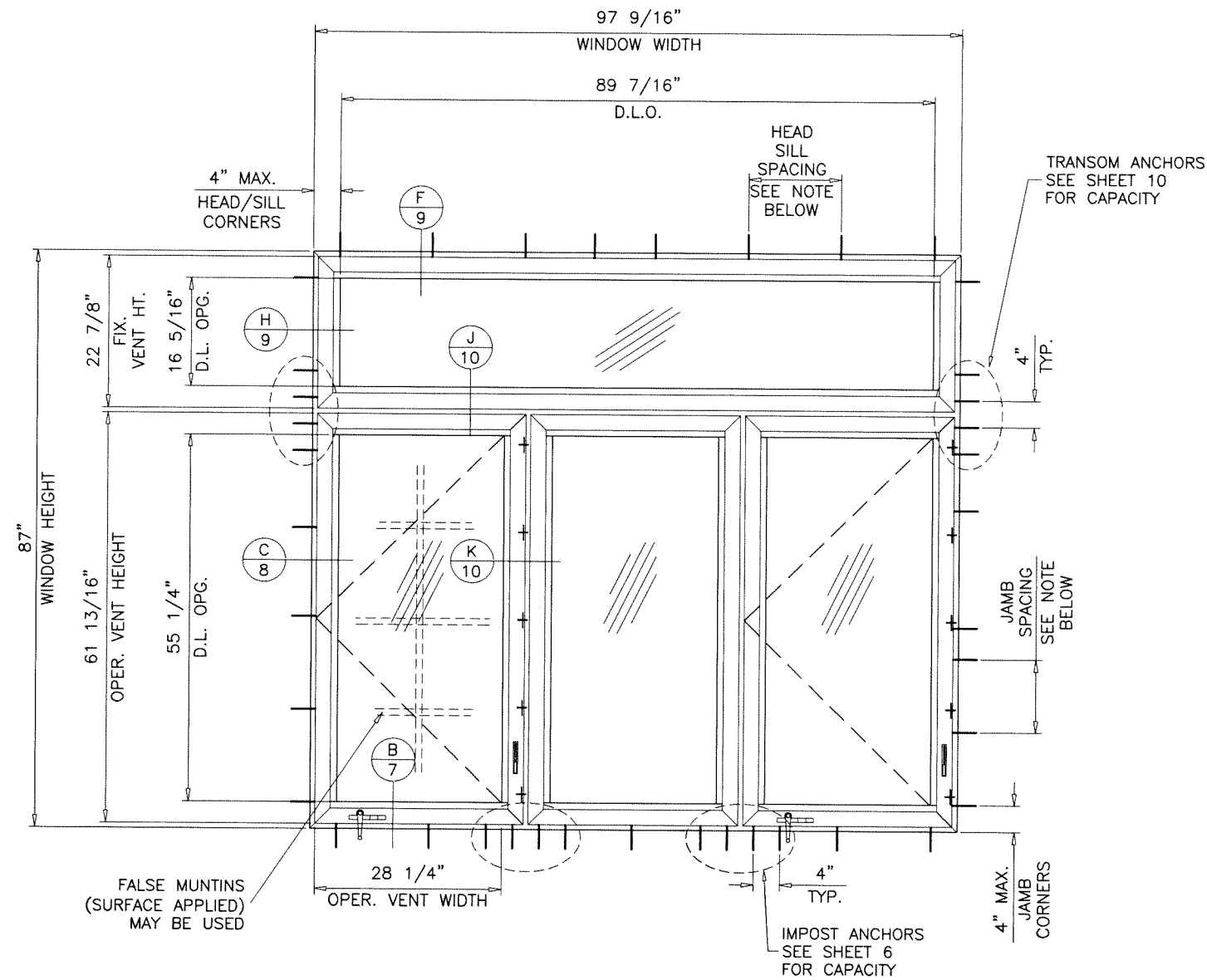
AL-FAROOQ CORPORATION
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(C.A.N. 3538)

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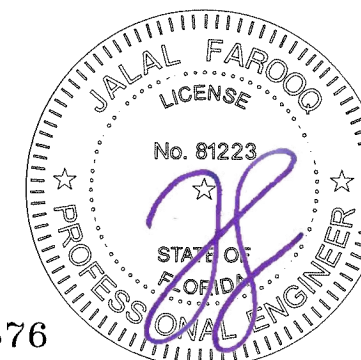
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chk. by:			
drawing no.			
19-28F			
sheet 3 of 14			



ANCHOR SPACING:
 14" O.C. MAX. FOR LOADS UPTO 80 PSF
 11" O.C. MAX. FOR LOADS ABOVE 80 PSF

- (O/XOX) SHOWN
- (O/XXO)
- (O/OXX)
- (O/XOO)
- (O/OOX)
- (O/OOO)
- (O/OXO)

TYPICAL ELEVATION



Sealed: 7/26/2023

FL #29676

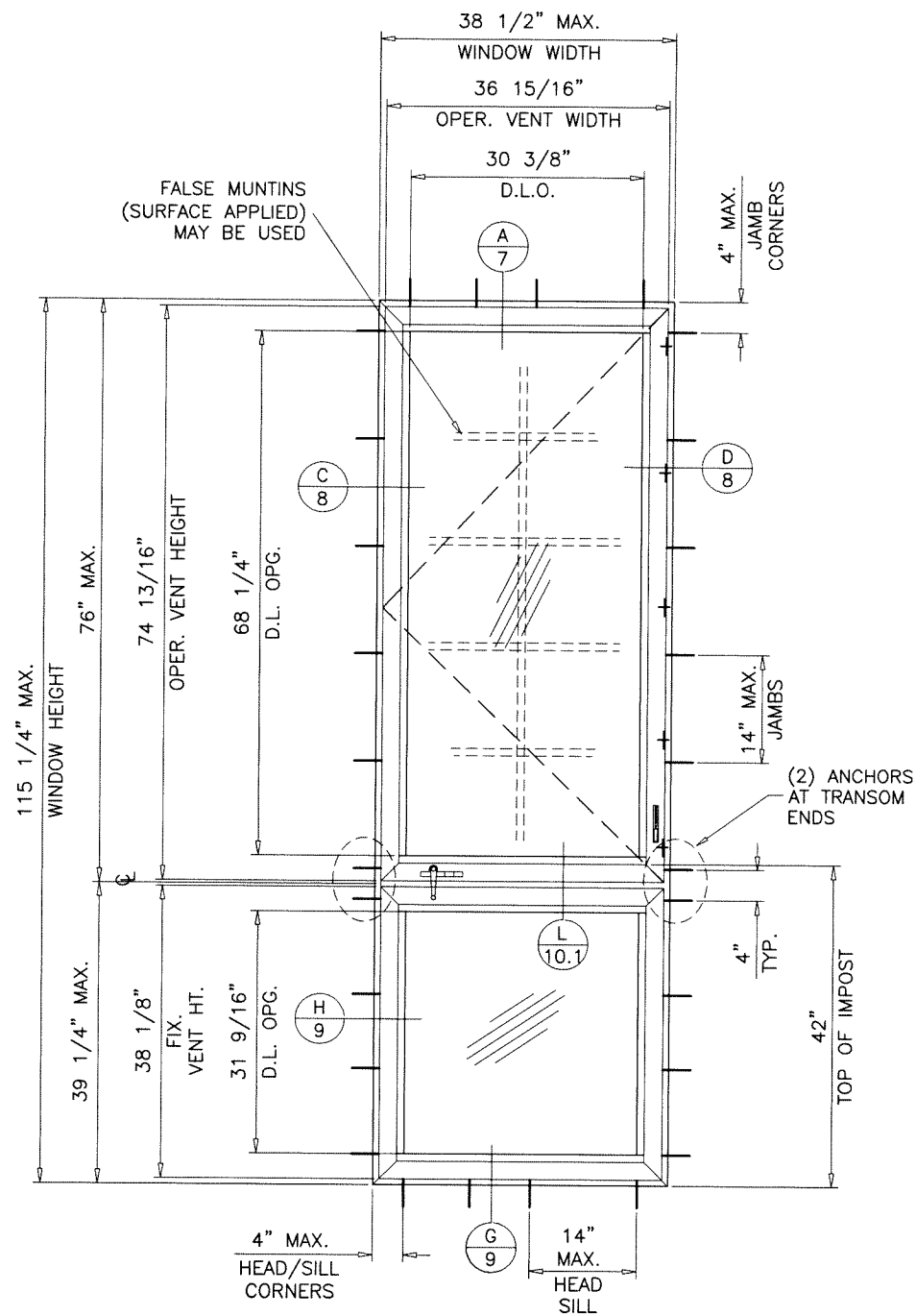
AL-FAROOQ CORPORATION
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 9360 SUNSET DRIVE, SUITE 220
 MIAMI, FLORIDA 33173 (C.A.N. 3538)
 TEL. (305) 264-8100 FAX. (305) 262-6978
 COMP-ANL\19-28F-MG

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revisions:		by description	
no	date		

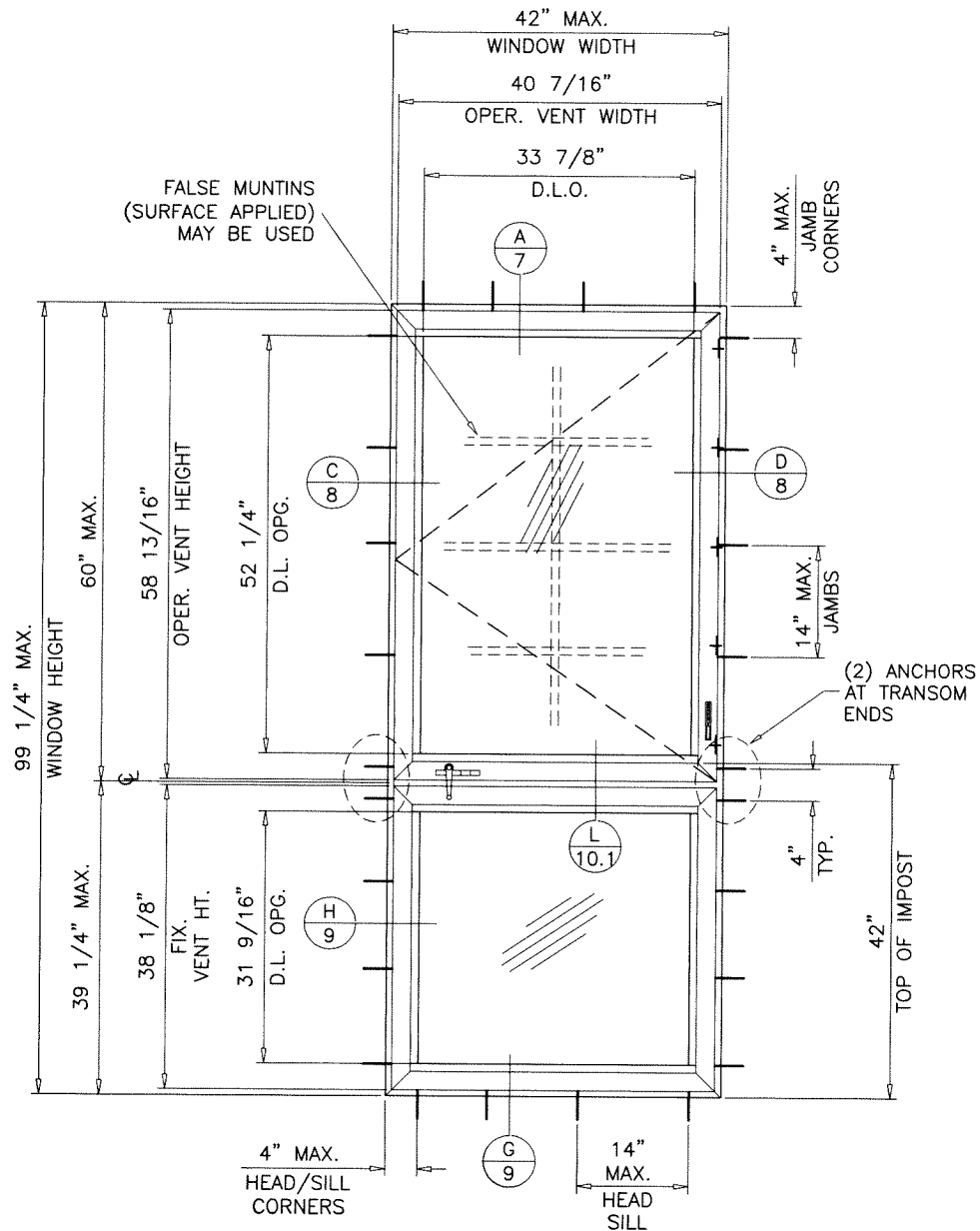
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drawing no. 19-28F	sheet 4 of 14		



(X/O)

TYPICAL ELEVATIONS

MAXIMUM DESIGN LOAD RATING = + 80.0 PSF
(FOR SIZES SHOWN ABOVE OR SMALLER) - 80.0 PSF

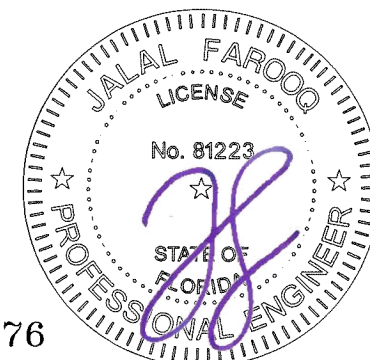


MAXIMUM DESIGN LOAD RATING = + 78.6 PSF
(FOR SIZES SHOWN ABOVE OR SMALLER) - 78.6 PSF

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

Sealed: 7/26/2023

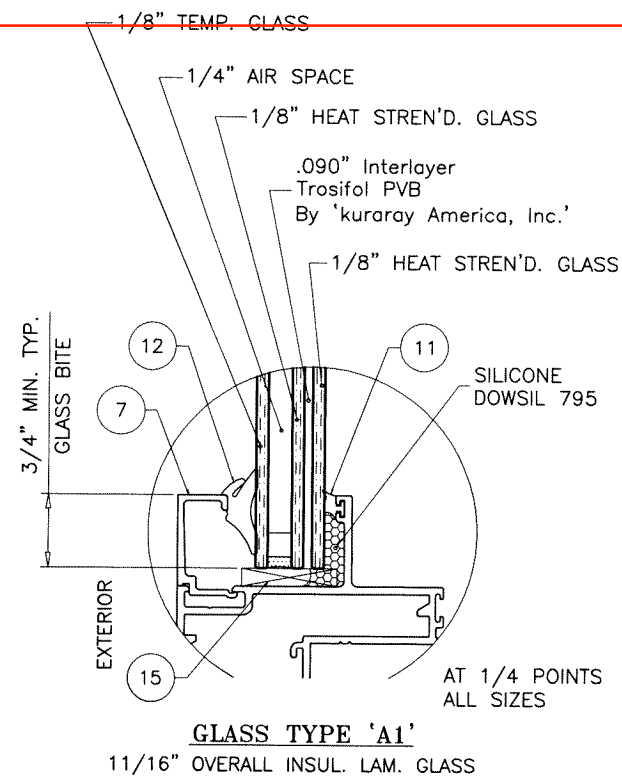
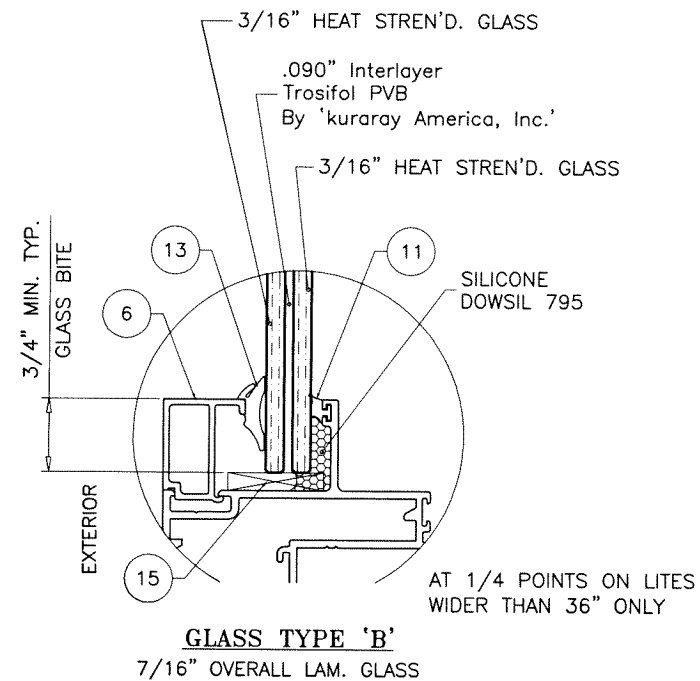
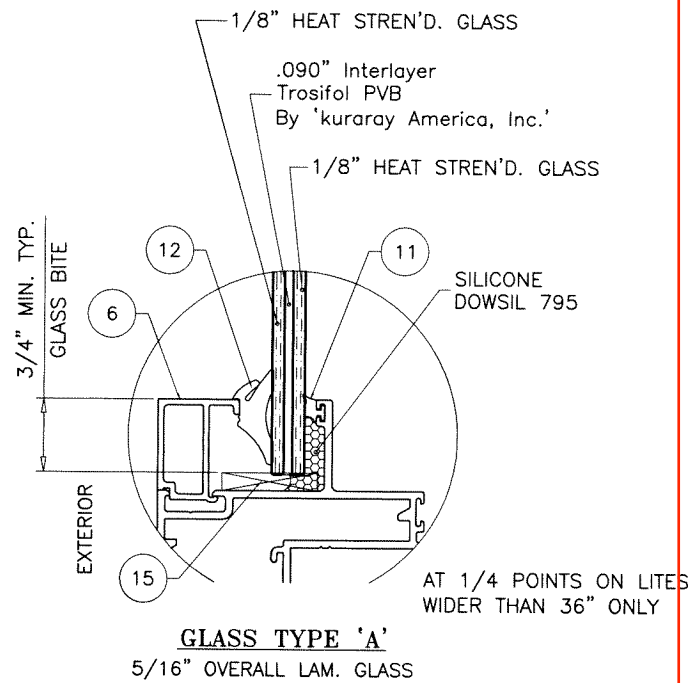
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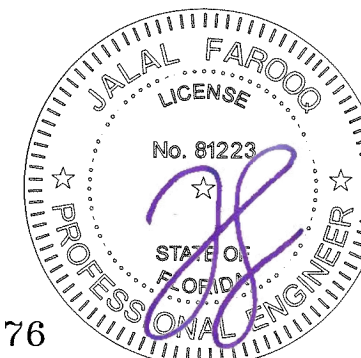
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chk. by:					
drawing no.	19-28F	sheet	4.1 of 14		



1/4" AIR SPACE CONSISTING OF:
'DURASEAL' EDGE SEAL SYSTEM
BY 'QUANEX'

Sealed: 7/26/2023

FL #29676



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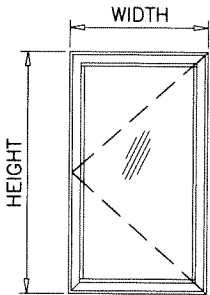
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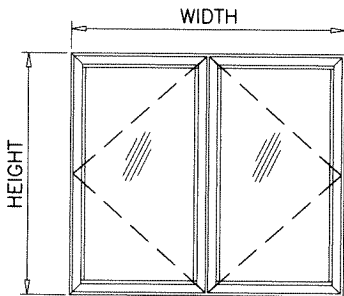
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				chk. by:	
drawing no.		19-28F			
sheet		5 of 14			

COMP-ANL\19-28F-MG

DESIGN LOAD CAPACITY - PSF OPERABLE CASEMENT (X SIZES)					
FRAME DIMS.		GLASS TYPES 'A' & 'A1'		GLASS TYPE 'B'	
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)
19-1/8"	26"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	38-3/8"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	50-5/8"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	56"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	63"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	72"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	76"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
38-1/2"		80.0	80.0	80.0	100.0
12"	36"	80.0	80.0	80.0	100.0
18"		80.0	80.0	80.0	100.0
24"		80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
38"		80.0	80.0	80.0	100.0
42"		80.0	80.0	80.0	100.0
12"	48"	80.0	80.0	80.0	100.0
18"		80.0	80.0	80.0	100.0
24"		80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
38"		77.9	77.9	77.9	97.4
42"		70.5	70.5	70.5	88.1
12"	60"	80.0	80.0	80.0	100.0
18"		80.0	80.0	80.0	100.0
24"		80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
38"		77.9	77.9	77.9	97.4
42"		70.5	70.5	70.5	88.1
12"	72"	80.0	80.0	80.0	100.0
18"		80.0	80.0	80.0	100.0
24"		80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
38"		77.9	77.9	77.9	97.4

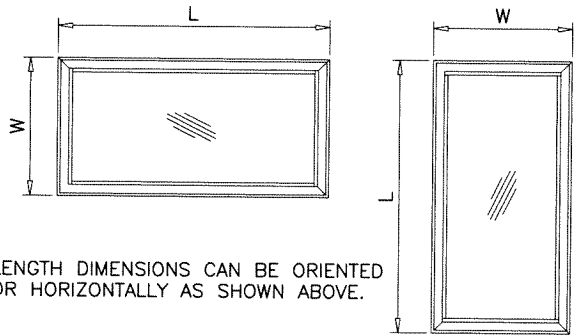


NOTE:
FOR TRIPLE CASEMENT CONFIGURATION MULTIPLY
OVERALL WIDTH BY 2/3 AND APPLY CHART
FOR XX SIZES.
THE GLASS AREA OF ANY INDIVIDUAL SASH
SHALL NOT EXCEED THE MAXIMUM TESTED AREA.



DESIGN LOAD CAPACITY - PSF OPERABLE CASEMENT (XX SIZES)					
FRAME DIMS.		2 ANCHORS AT IMPOST LOCATION		4 ANCHORS AT IMPOST LOCATION	
		GLASS TYPES 'A', 'A1' & 'B'		GLASS TYPES 'A', 'A1' & 'B'	
WIDTH	HEIGHT	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)
37"	26"	80.0	80.0	80.0	80.0
53-1/8"		80.0	80.0	80.0	80.0
74"		80.0	80.0	80.0	80.0
37"	38-3/8"	80.0	80.0	80.0	80.0
53-1/8"		80.0	80.0	80.0	80.0
74"		80.0	80.0	80.0	80.0
37"	50-5/8"	80.0	80.0	80.0	80.0
53-1/8"		80.0	80.0	80.0	80.0
74"		74.1	74.1	80.0	80.0
37"	56"	80.0	80.0	80.0	80.0
53-1/8"		77.7	77.7	80.0	80.0
74"		63.5	63.5	80.0	80.0
37"	63"	80.0	80.0	80.0	80.0
53-1/8"		66.7	66.7	80.0	80.0
74"		53.5	53.5	80.0	80.0
37"	72"	75.9	75.9	80.0	80.0
53-1/8"		56.5	56.5	80.0	80.0
74"		44.5	44.5	80.0	80.0
37"	76"	71.4	71.4	80.0	80.0
53-1/8"		52.9	52.9	80.0	80.0
74"		41.4	41.4	80.0	80.0
76"		40.7	40.7	80.0	80.0
24"	36"	80.0	80.0	80.0	80.0
36"		80.0	80.0	80.0	80.0
48"		80.0	80.0	80.0	80.0
60"		80.0	80.0	80.0	80.0
76"		80.0	80.0	80.0	80.0
84"		80.0	80.0	80.0	80.0
24"	48"	80.0	80.0	80.0	80.0
36"		80.0	80.0	80.0	80.0
48"		80.0	80.0	80.0	80.0
60"		80.0	80.0	80.0	80.0
76"		77.9	77.9	77.9	77.9
84"		70.5	70.5	70.5	70.5
24"	60"	80.0	80.0	80.0	80.0
36"		80.0	80.0	80.0	80.0
48"		76.5	76.5	80.0	80.0
60"		65.3	65.3	80.0	80.0
76"		56.6	56.6	77.9	77.9
84"		53.8	53.8	70.5	70.5
24"	72"	80.0	80.0	80.0	80.0
36"		77.7	77.7	80.0	80.0
48"		61.2	61.2	80.0	80.0
60"		51.5	51.5	80.0	80.0
76"		45.8	45.8	77.9	77.9

DESIGN LOAD CAPACITY - PSF FIXED CASEMENT (O)					
FRAME DIMS.		GLASS TYPES 'A' & 'A1'		GLASS TYPE 'B'	
WIDTH	LENGTH	EXT.(+)	1NT.(-)	EXT.(+)	1NT.(-)
19-1/8"	26"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
53-1/8"		80.0	80.0	80.0	100.0
19-1/8"	38-3/8"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
53-1/8"		77.1	77.1	77.1	96.4
19-1/8"	50-5/8"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
53-1/8"		58.5	58.5	58.5	73.1
19-1/8"	56"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	63"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	72"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
19-1/8"	76"	80.0	80.0	80.0	100.0
26-1/2"		80.0	80.0	80.0	100.0
37"		80.0	80.0	80.0	100.0
38-1/2"		80.0	80.0	80.0	100.0
24"	48"	80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
32"		80.0	80.0	80.0	100.0
36"		80.0	80.0	80.0	100.0
42"		70.5	70.5	70.5	88.1
48"		61.7	61.7	61.7	77.1
24"	60"	80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
32"		80.0	80.0	80.0	100.0
36"		80.0	80.0	80.0	100.0
42"		70.5	70.5	70.5	88.1
24"	72"	80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
32"		80.0	80.0	80.0	100.0
36"		80.0	80.0	80.0	100.0
24"	84"	80.0	80.0	80.0	100.0
30"		80.0	80.0	80.0	100.0
32"		80.0	80.0	80.0	100.0
24"	96"	80.0	80.0	80.0	100.0



NOTE:
WIDTH AND LENGTH DIMENSIONS CAN BE ORIENTED
VERTICALLY OR HORIZONTALLY AS SHOWN ABOVE.

NOTE:
CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

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FL #29676



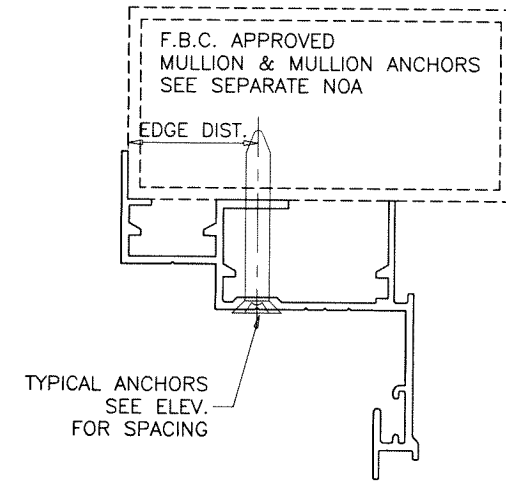
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(C.A.N. 3538)

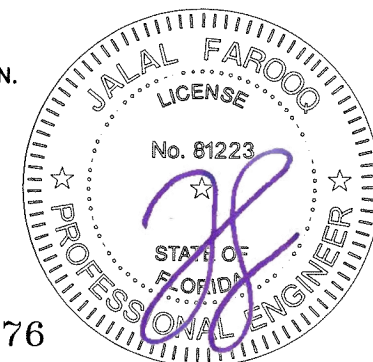
SERIES 600 ALUMINUM CASEMENT WINDOW (L.M.I.)

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sheet	6 of 14			

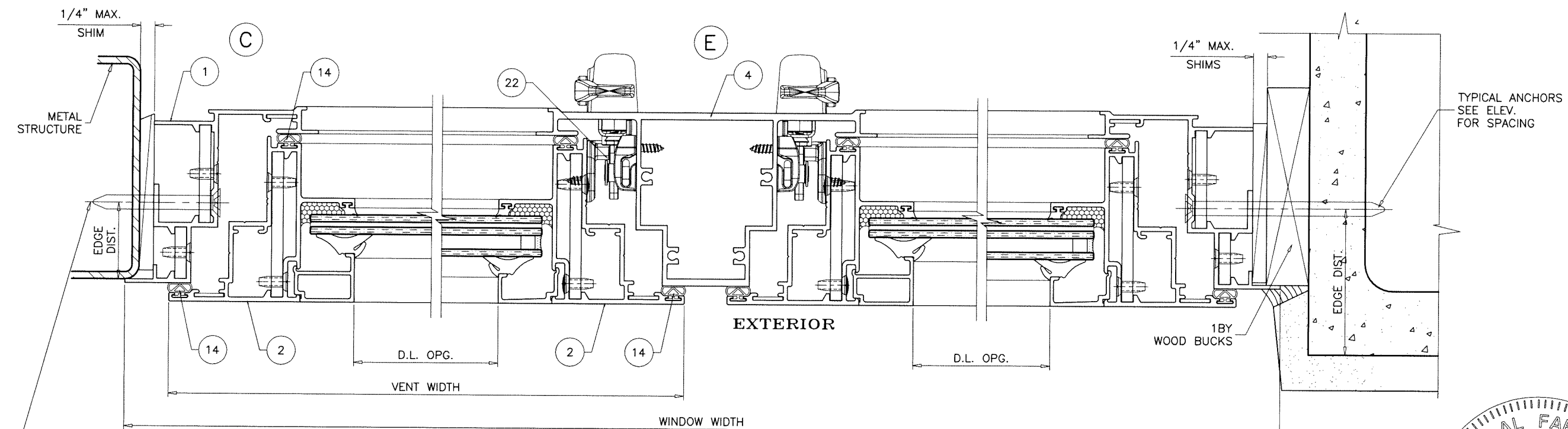
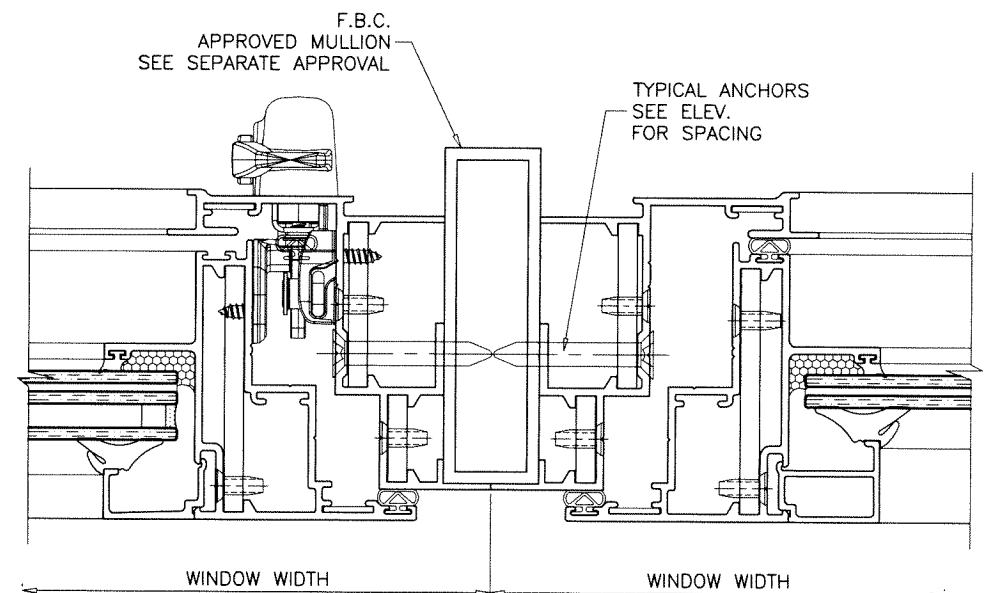
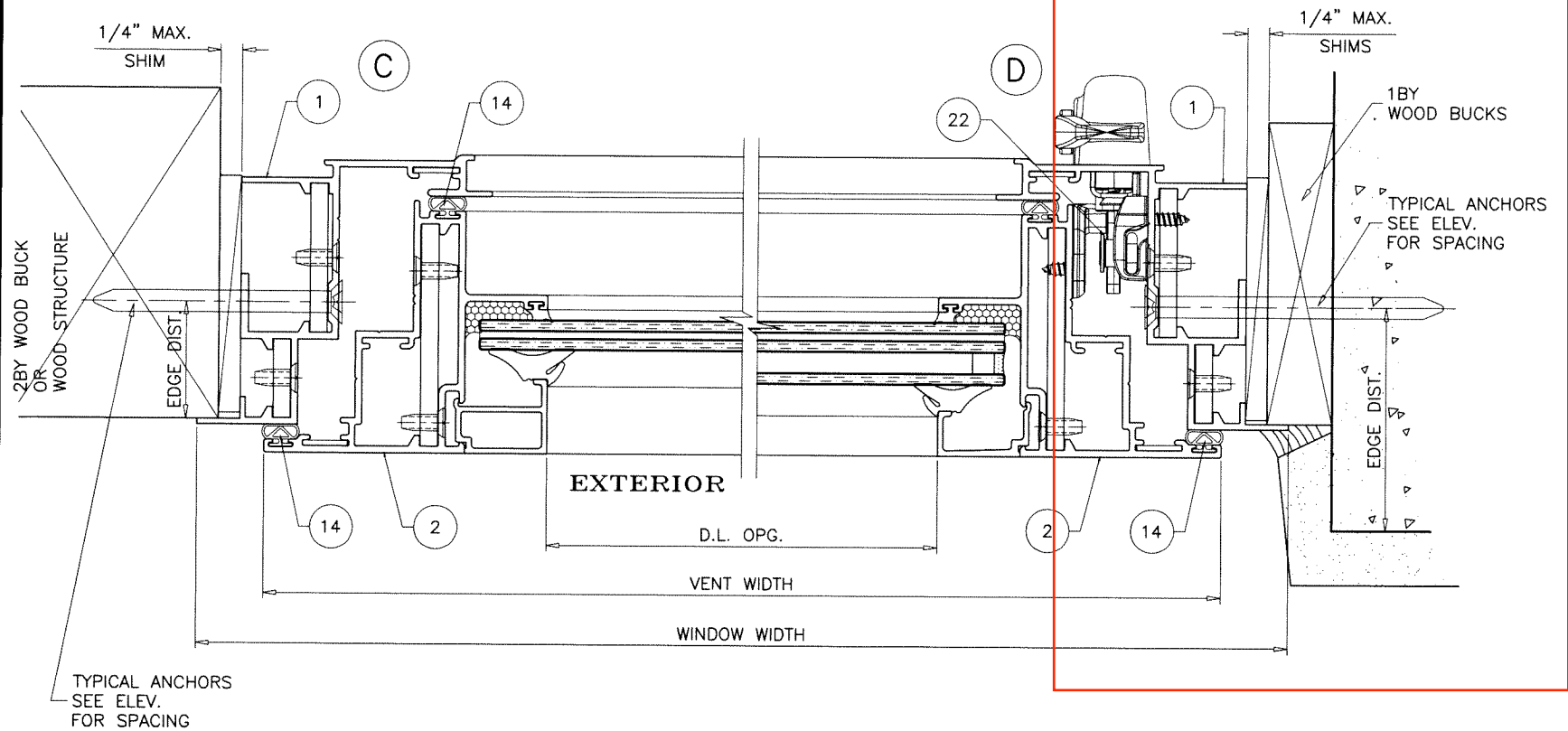


FL #29676



sheet 7 of 14

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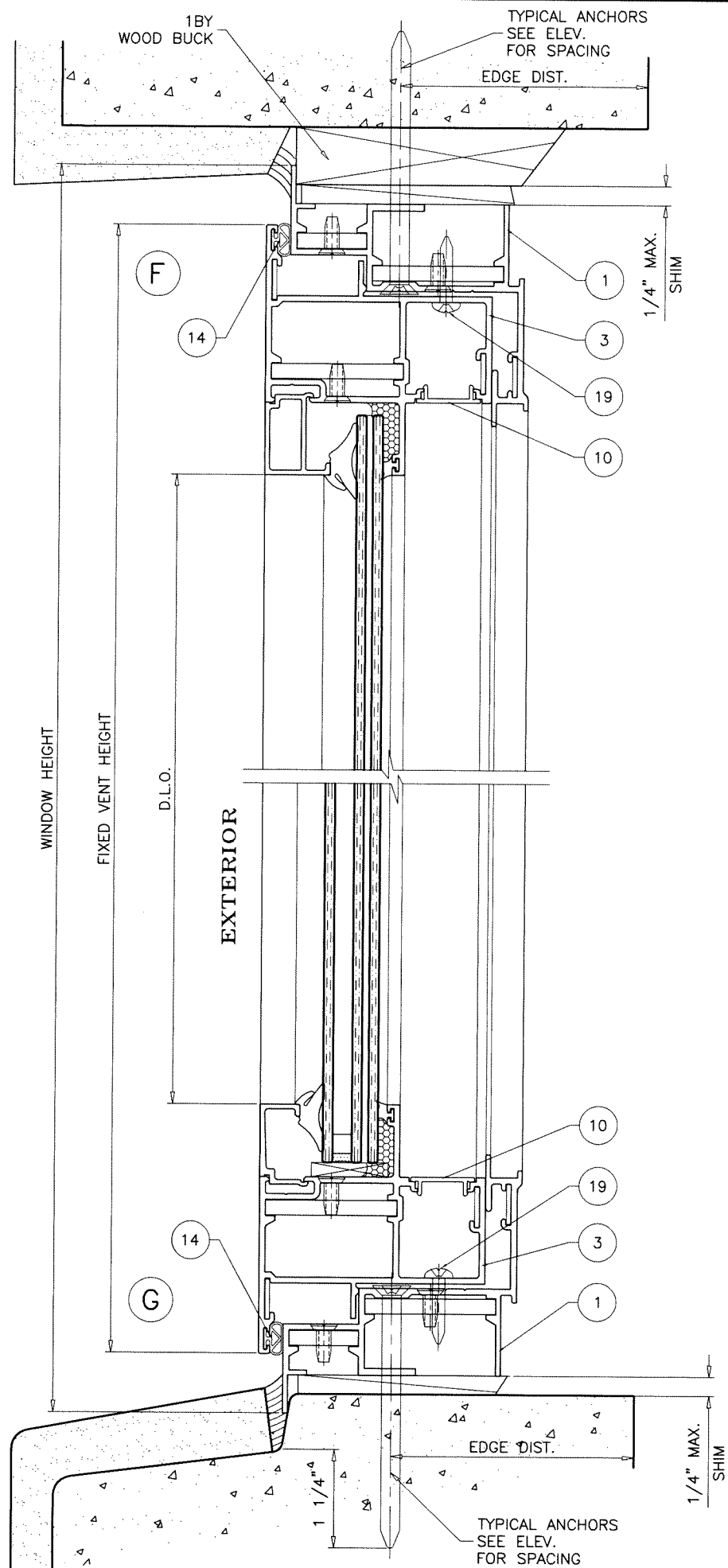
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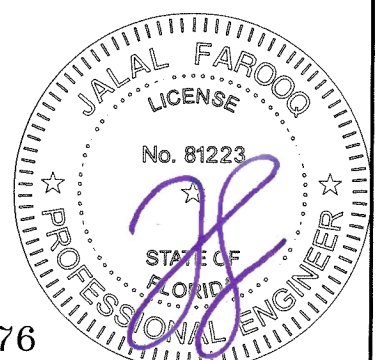
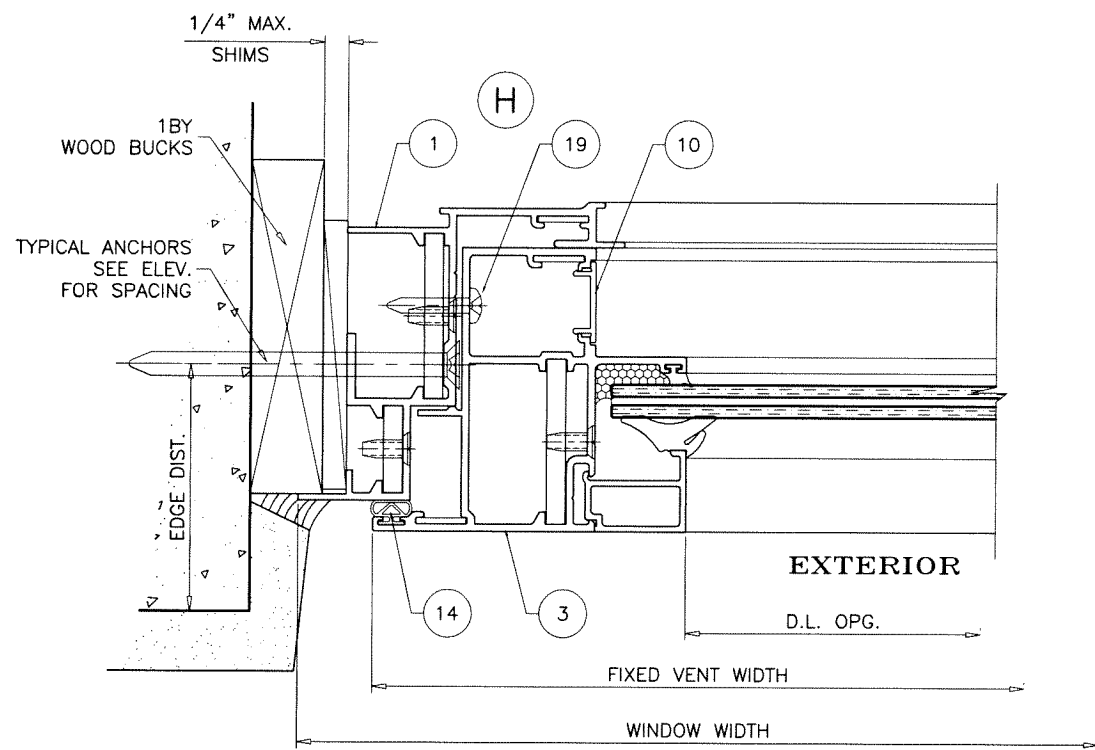
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19-28F
 sheet 8 of 14



FRAMES CAN BE USED AT ALL SUBSTRATES SHOWN ON SHEETS 7 AND 8.



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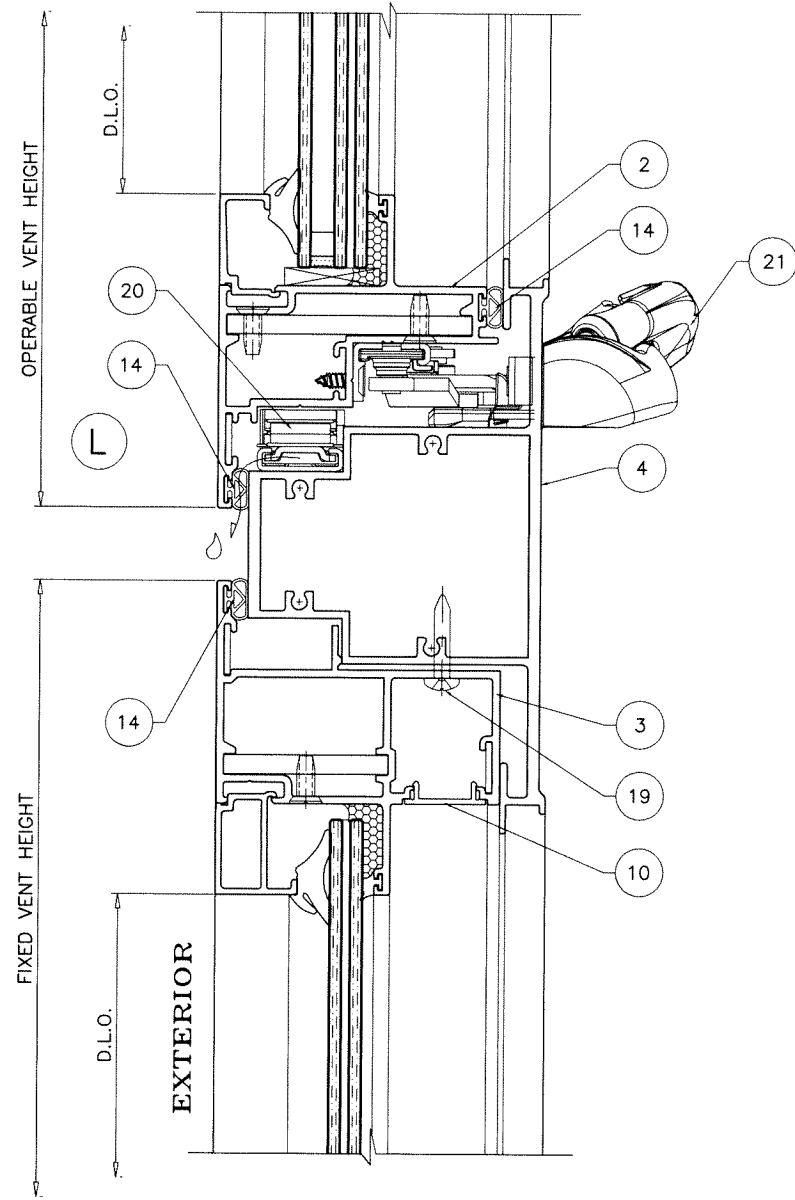
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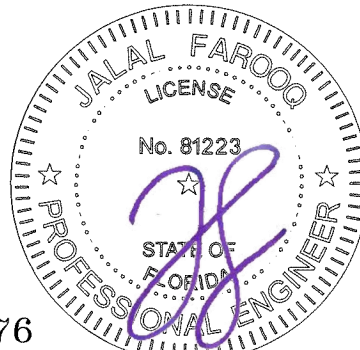
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19-28F
sheet 9 of 14

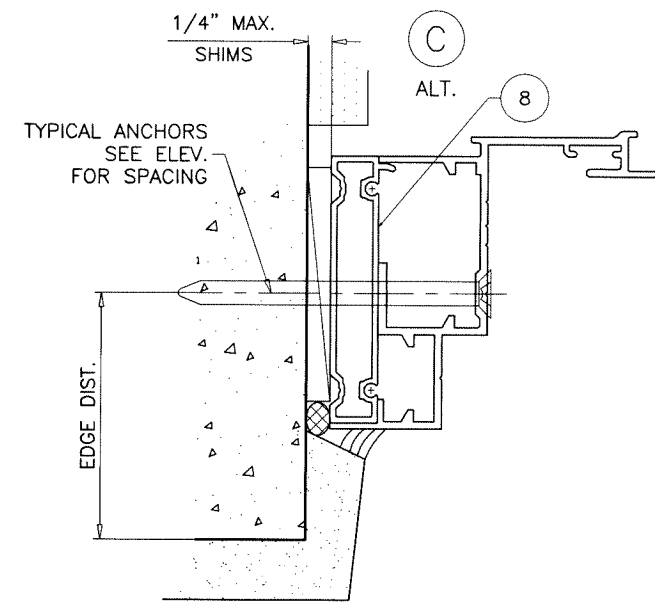
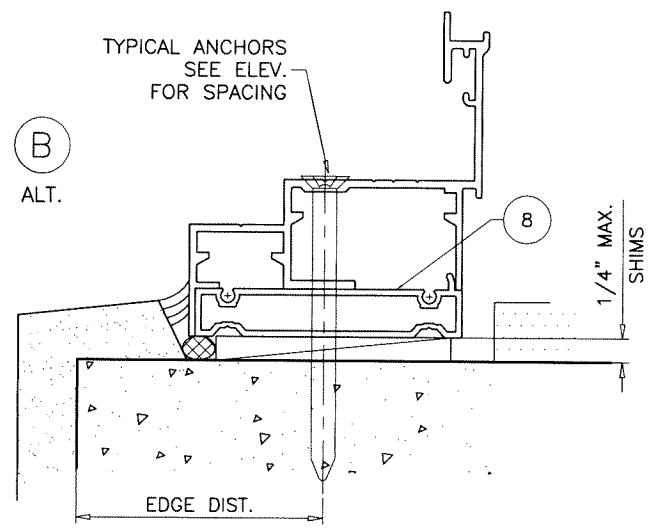
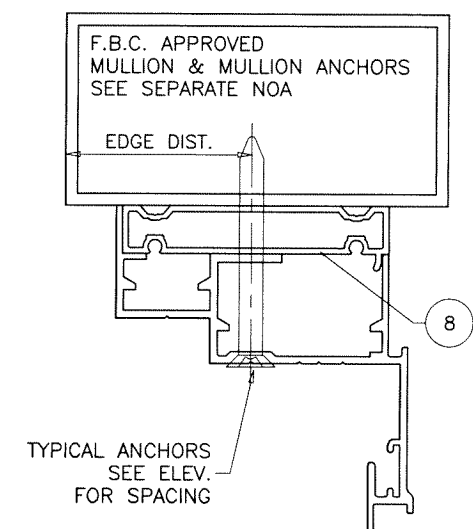
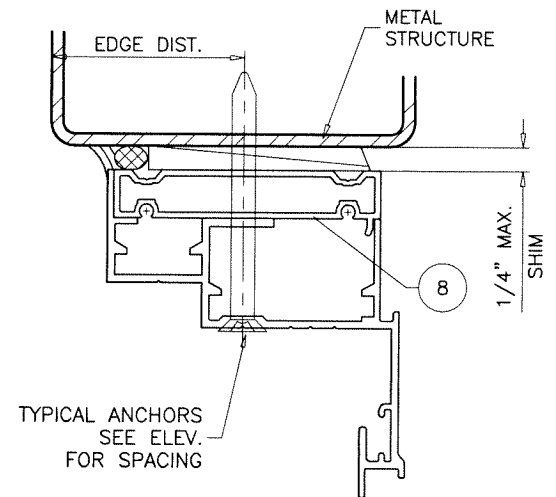
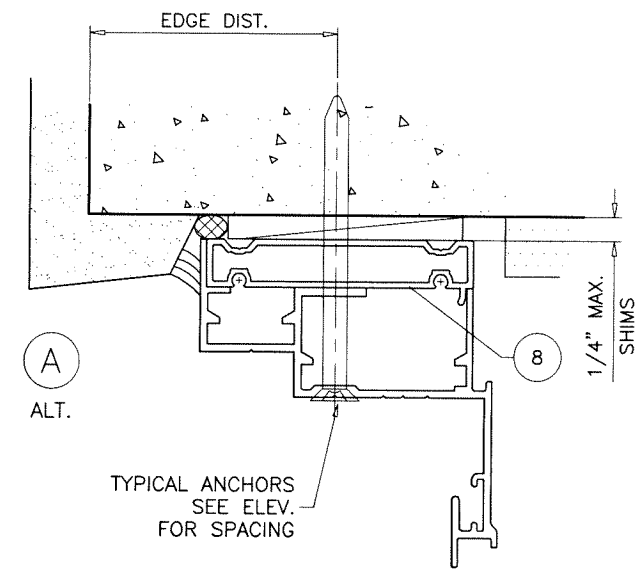


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drawing no. 19-28F		sheet 10.1 of 14	
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INSTALLATION DETAILS WITH FLUSH FRAME ADAPTER
SEE SHEETS 7 THRU 9 FOR WINDOW DETAILS

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sheet 11 of 14

ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	E-602	4/ WDW.	FRAME	6063-T6	-
2	E-601	4/ WDW.	OPERABLE VENT	6063-T6	-
3	E-604	4/ WDW.	FIXED VENT	6063-T6	-
4	E-603	AS REQD.	IMPOST	6063-T6	-
5	E-605	AS REQD.	IMPOST REINFORCING	6063-T6	-
6	E-9001	4/ LITE	GLAZING BEAD (LAM. GLASS)	6063-T6	-
7	E-9003	4/ LITE	GLAZING BEAD (INSUL. LAM. GLASS)	6063-T6	-
8	E-212	AS REQD.	FLUSH ADAPTER	6063-T6	-
9	E-2037	AS REQD.	CORNER KEY	6063-T6	-
10	E-1018	AS REQD.	FIXED VENT COVER	6063-T6	-
11	G-3001	AS REQD.	INTERIOR GLAZING GASKET	SANTOPRENE	-
12	G-601	AS REQD.	EXTERIOR GLAZING GASKET (5/16" & INSUL. GLASS)	EPDM	DUROMETER 70±5 SHORE A
13	G10-04	AS REQD.	EXTERIOR GLAZING GASKET (7/16" GLASS)	EPDM	DUROMETER 70±5 SHORE A
14	G-3005	AS REQD.	BULB W'STRIPPING	SANTOPRENE	-
15	G-602	2/ LITE	SETTING BLOCK	SILICONE	-
16	PJS45-SS	AS REQD.	CORNER GUIDE	ST. STEEL	-
17	#10 X 1/2"	AS REQD.	CORNER ASSEMBLY FASTENERS	ST. STEEL	FH SMS
18	#10 X 1-1/2"	AS REQD.	IMPOST ASSEMBLY FASTENERS	ST. STEEL	FH SMS
19	#10 X 1"	AS REQD.	FIXED VENT FASTENERS, AT 3" FROM ENDS & 13" O.C.	ST. STEEL	FH SMS
20	-	2/ VENT	HINGES	-	-
21	-	1/ VENT	OPERATOR	-	-
22	-	1/ VENT	MULTI POINT LOCK	-	-

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH DOWSIL 795 SEALANT.

LOCKS:

OPTION #1

MULTI POINT LOCK SYSTEM BY 'INTERLOCK' AT FRAME JAMB
LOCK OPERATOR AT 12-1/2" FROM SILL
FASTENED TO JAMBS WITH (2) #10 X 5/8" SMS.

LOCK BAR SECURED TO JAMB WITH 9 GUIDES
SPACED AT 10" O.C. MAX.
EACH GUIDE FASTENED WITH (3) #10 X 1/2" P FH SMS

5 NYLON KEEPERS AT VENT FACING LOCKING POINTS
SPACED AT 15" O.C. MAX.
EACH FASTENED WITH (2) #10 X 5/8" P FH SMS

OPTION #2

MULTI POINT LOCK SYSTEM BY 'ROTO FRANK OF AMERICA' AT FRAME JAMB
LOCK OPERATOR AT 11-1/2" FROM SILL
FASTENED TO JAMBS WITH (2) #10 X 5/8" SMS.

LOCK BAR SECURED TO JAMB WITH 8 GUIDES
SPACED AT 10" O.C. MAX.
EACH GUIDE FASTENED WITH (3) #10 X 1/2" P FH SMS

5 ST. STEEL KEEPERS AT VENT FACING LOCKING POINTS
SPACED AT 17" O.C. MAX.
EACH FASTENED WITH (2) #10 X 5/8" P FH SMS

HINGES:

'STORMB16' FRICTION HINGES BY 'SECURISTYLE' LOCATED AT TOP AND BOTTOM CORNERS
FASTENED TO FRAME WITH (3) #10 X 1/2" P FH SELF DRILLING SCREWS
FASTENED TO VENT WITH (3) #10 X 1/2" P FH SELF DRILLING SCREWS

OPERATOR:

OPTION #1

DUAL ARM ROTO OPERATOR #C001-0251 BY 'INTERLOCK' LOCATED AT SILL END
FASTENED WITH (8) #8 X 1/2" P FH SMS

OPTION #2

DUAL ARM ROTO OPERATOR #OP06-7785-AS BY 'ROTO FRANK OF AMERICA' LOCATED AT SILL END
FASTENED WITH (9) #8 X 1/2" P FH SMS

SNUBBERS:

'ASD2' VECTOR SECURITY DEVICE BY 'ASD' LOCATED AT JAMB AND HINGE STILE AT 11" FROM TOP AND BOTTOM
EACH FASTENED WITH (2) #10 X 1/2" P FH SDS.

'CPB1' PULL IN BLOCK BY 'SECURISTYLE' LOCATED AT JAMB AND HINGE STILE AT MIDSPAN
EACH FASTENED WITH (2) #10 X 1/2" P FH SDS.

NOTE:
FOR CASEMENT INSTALLED WITHOUT OPERATOR
MAXIMUM PUSH OUT OPERATING FORCE < 5 LBS.
NO PINCHING OR TWIST OF WRIST IS REQUIRED TO OPERATE.

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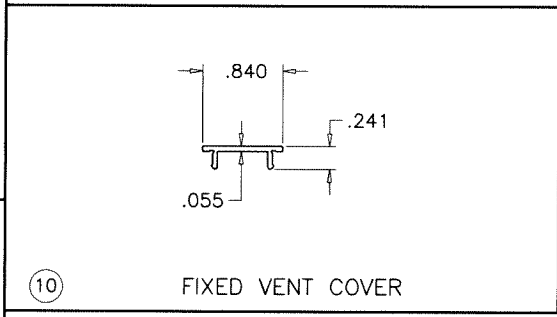
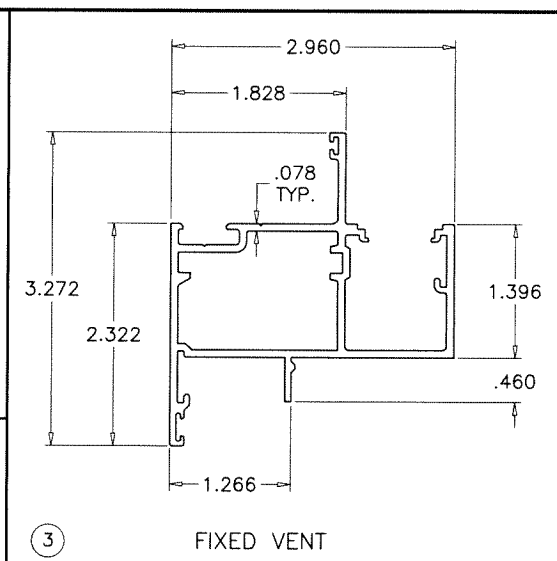
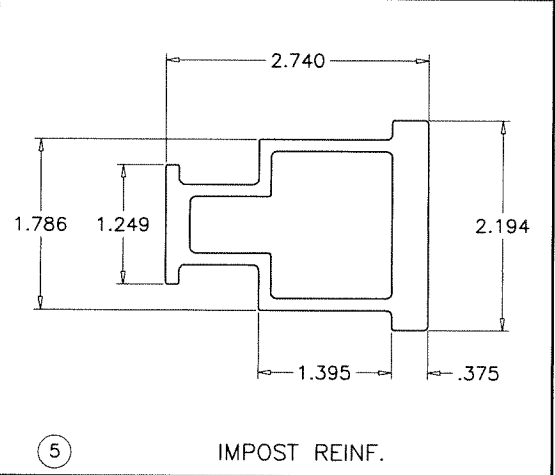
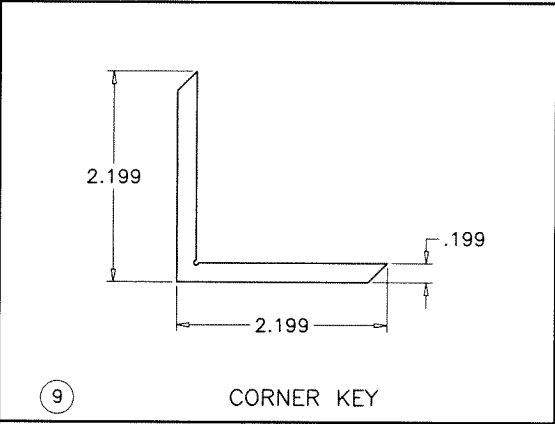
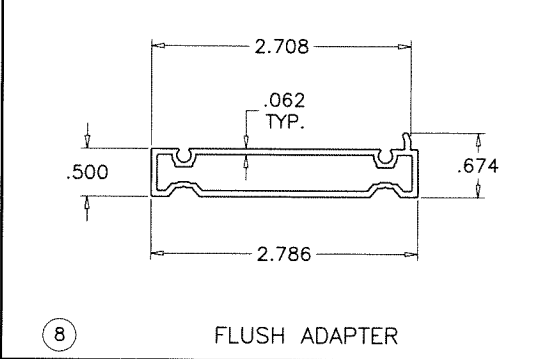
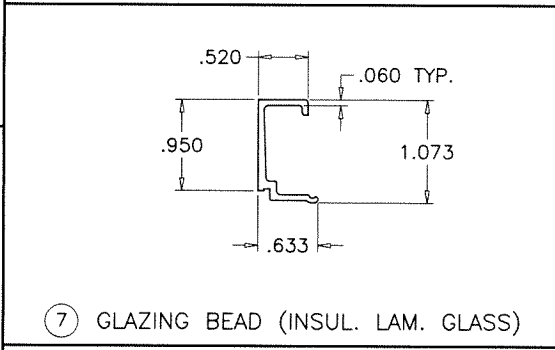
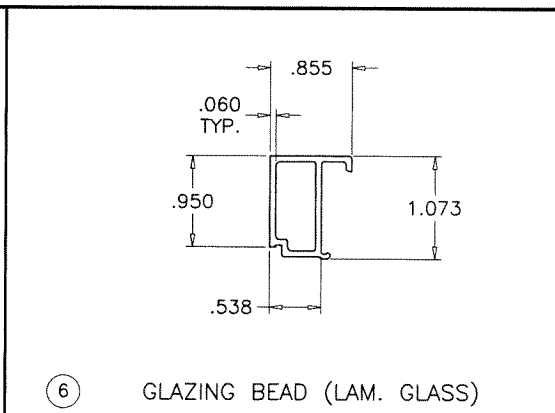
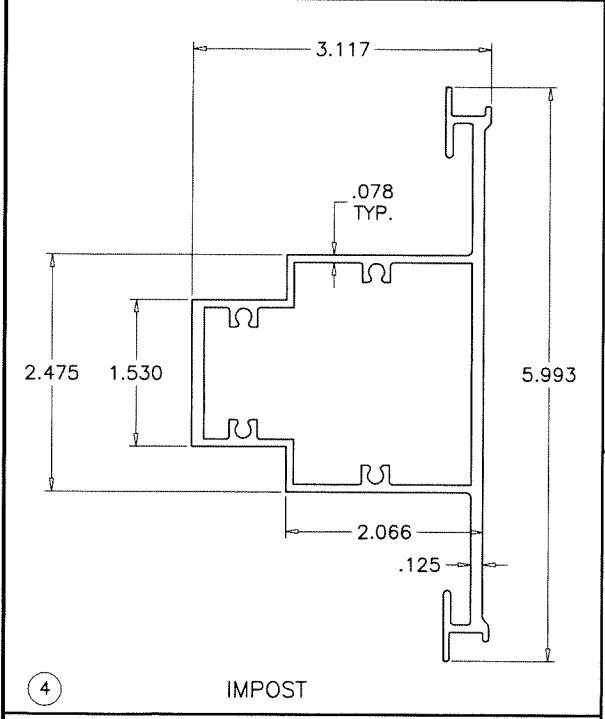
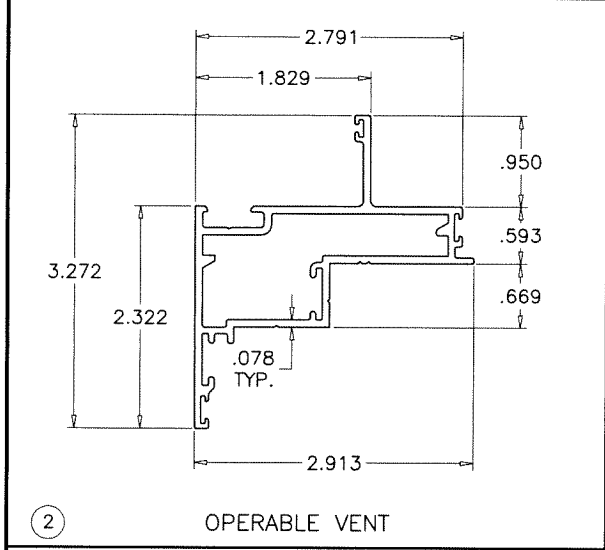
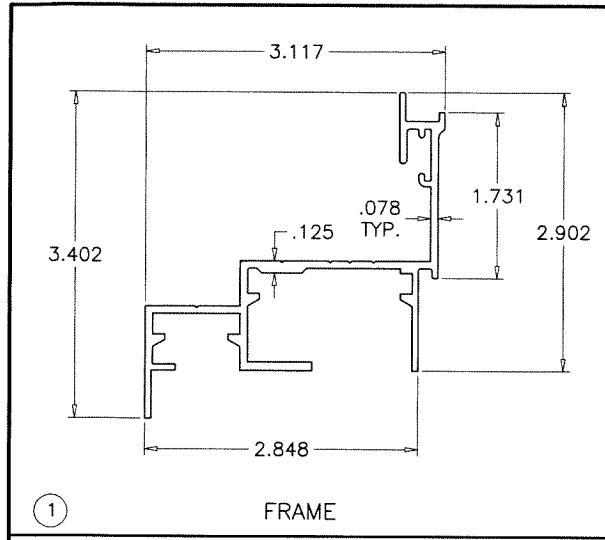
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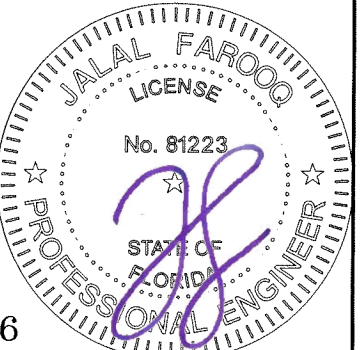
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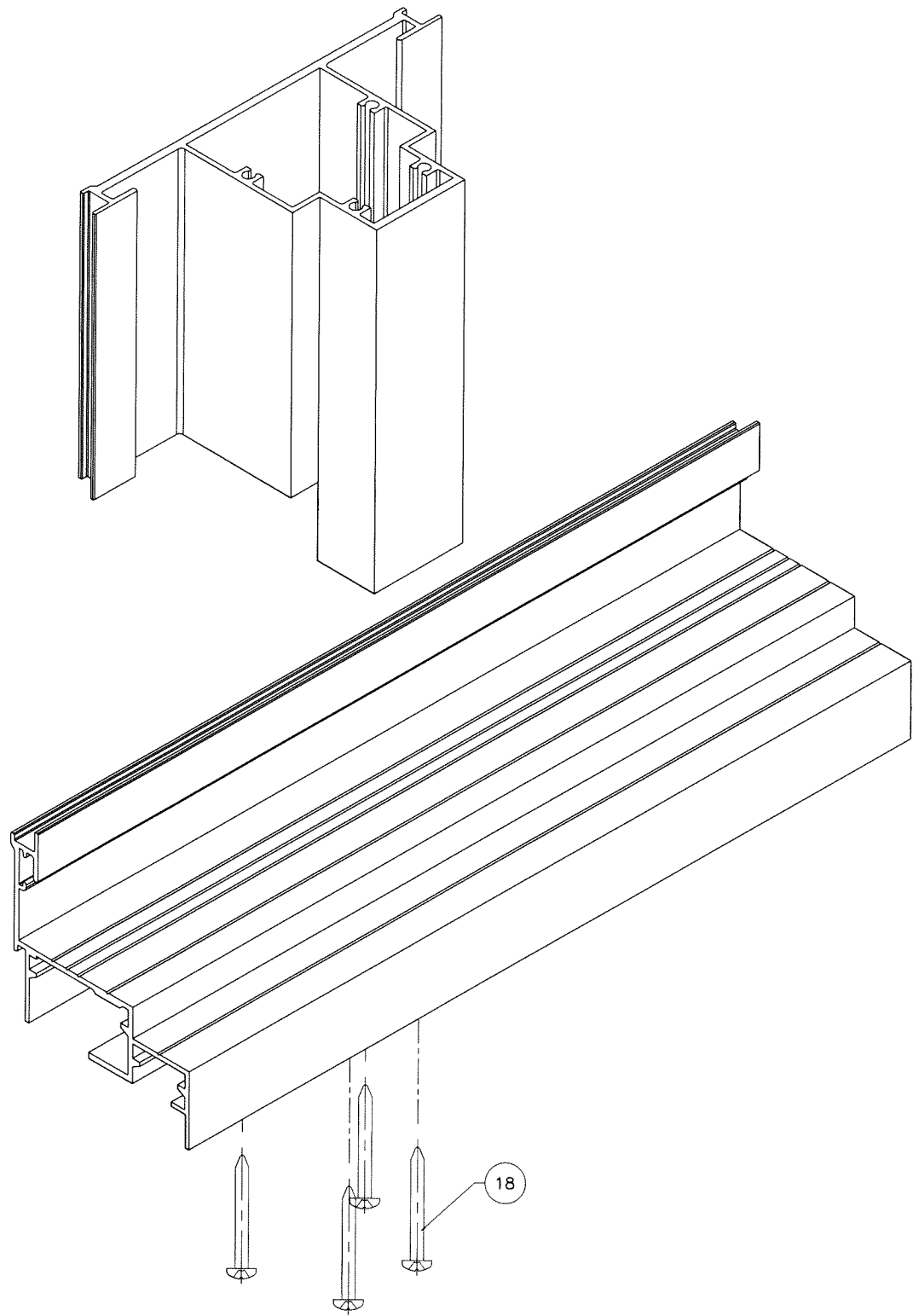
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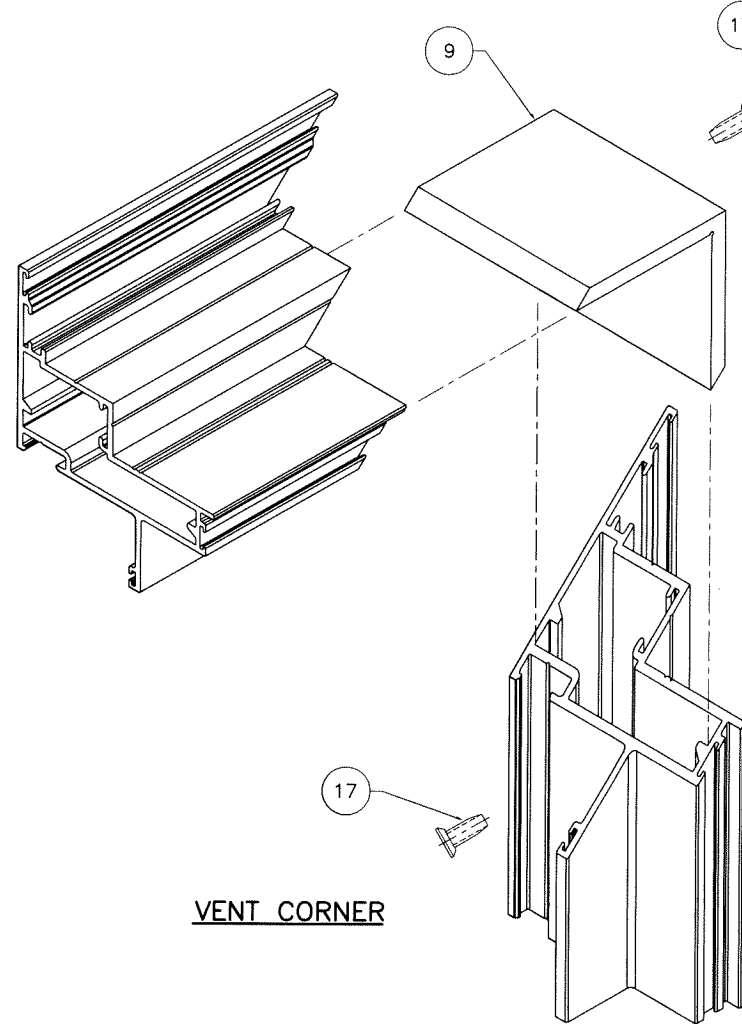
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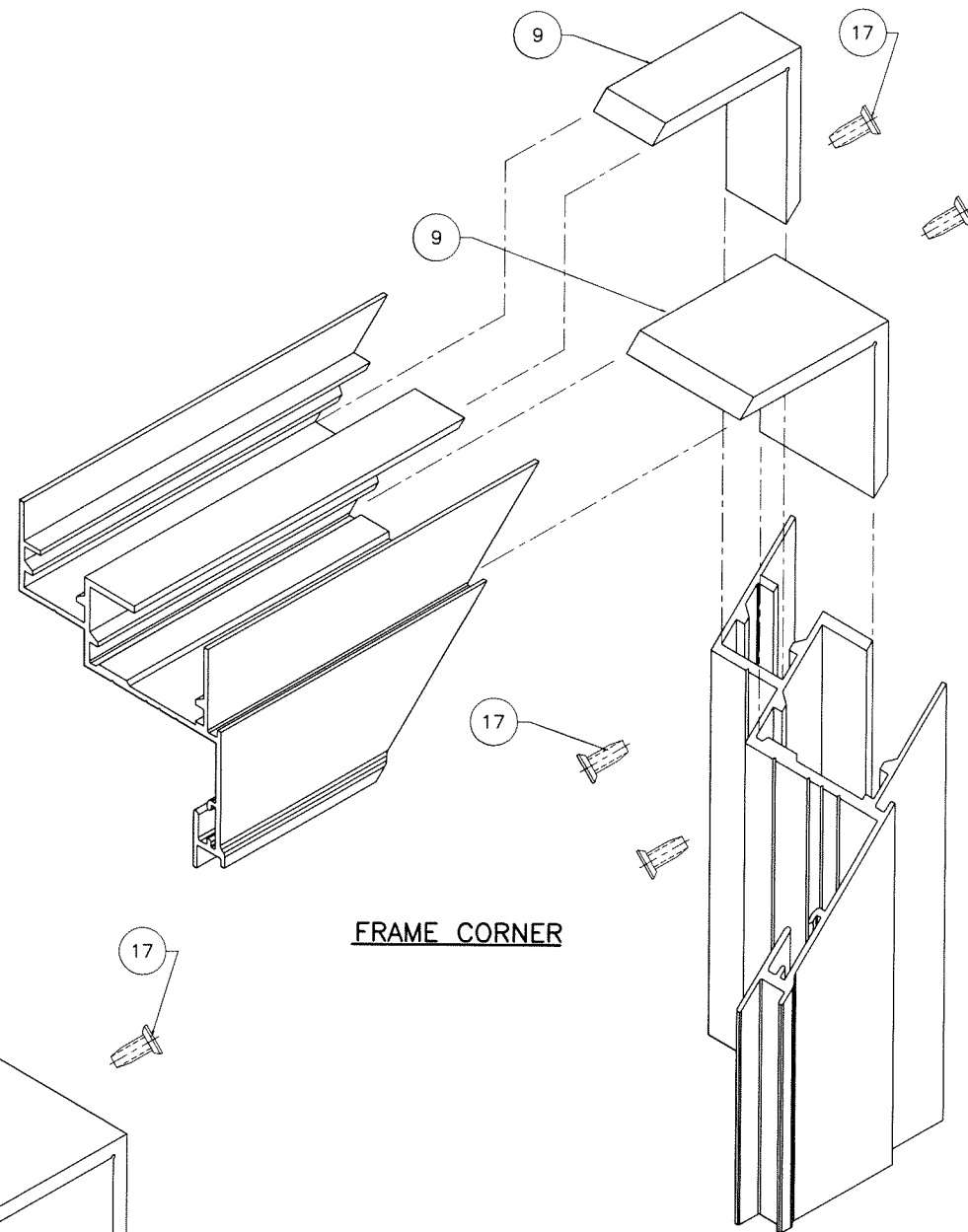
sheet 13 of 14



IMPOST CORNER



VENT CORNER



FRAME CORNER



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